

# REFERENCE GUIDE



>Vision Systems



**DATALOGIC**  
THE VISION IS YOURS



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# VISION SYSTEMS

The Vision Systems Product Group of Datalogic is built upon the acquisition of PPT Vision Inc. in 2011. For over 30 years, PPT Vision has focused exclusively on the development of vision systems technology for in-line automated inspection and factory automation. Thanks to its extensive experience of thousands of successful vision systems installations throughout the world, PPT has become a recognized world leader in vision systems innovation and has brought unique benefits to customers:

- **A single vision systems software platform** - Programming software that is flexible, powerful, and common to all smart cameras and embedded vision system products. This means no operator cross-training and no need to maintain different software platforms— just select the hardware you want and go! Transfer inspection programs from one camera to another and back again without redeveloping the application.
- **Flexibility and Security** – Control Panel Manager (CPM) - a control panel software that is not only secure, but field-configurable and common to all products. Protect your inspection and system configuration from unauthorized users, but allow qualified personnel as much flexibility as they need. CPM provides ultimate flexibility when compared to complicated software programming languages and allows you to create control panels in a mere fraction of the time. Connect and view data from one or many vision systems with just a click of a button.

- **Time-to-market** - Personalized, technically superior and committed customer support. We can provide you with as much support as you need when it comes to delivering application solutions. Choose one of our highly skilled and qualified application engineers or training specialists, or select a certified partner to guide you from application concept to installation and qualification of your system.
- **Large product portfolio** - Hardware platforms that allow our customers to expand their range of applications. From stand-alone compact smart cameras to the highest performance embedded processors, we can deliver a vision system optimized for your inspection needs. Choose a smart camera in an inline or right angle version, color or greyscale sensor, CCD or CMOS sensor; it does not matter because we have you covered. For vision processors, select from a single to multi-headed area scan or line scan cameras that range from VGA to ultra-high resolution images.

Today, after completion of the integration process between Datalogic and PPT Vision Inc., the combined product lines of the two companies encompasses both hardware and software while covering a wide range of performance and price point requirements. Selling through a global network of experienced distributor and integration partners, Datalogic is the complete solution provider for all your vision systems needs.

## TIMELINE

| 1982                                       | 1984                                    | 1991   | 1991   | 1994  | 1997   | 1997  | 2000   | 2001   | 2002   | 2002  |
|--|---|--|--|---|--|---|--|--|--|---|
| Founded as Pattern Processing Technologies | APP 200 Series Vision System Introduced | Vision Process Controller (VPC) Product Released | Vision Program Manager (Classic) Software Released | PPT Vision releases the Passport Scout Product Lineup | PPT Acquires 3D Scanning Moiré Interferometry (SMI) Technology | DSL Vision System Introduced – World's First Full Digital Vision System | Microelectronics Product Group (MPG) Developed | PPT 861 3D Product released for Semiconductor Business | IMPACT C – Series Tethered Smart Camera Product Introduced | IMPACT Software Suite Released (Vision Program Manager & Control Panel Manager) |

## TECHNOLOGY



## VISION SYSTEMS PRODUCT GROUPS

- Smart Cameras
- Vision processors
- Vision systems Software

Our complete family of high-performance smart cameras and embedded vision systems systems utilize the same software across all products. The hardware consists of smart cameras, and embedded vision systems. These products are specifically designed and developed by our engineers to meet all your manufacturing inspection requirements and to get your application up and running faster than anyone else in the industry – Guaranteed!

## INNOVATION

Through continuous development and refinement, our product line is the most complete hardware and software solution available on the market today.

## EXPERIENCE

With 30 years in the vision systems business and thousands of successful customer installations, our organization and your partners are able to solve the most challenging inspection applications within a wide variety of markets and manufacturing settings.

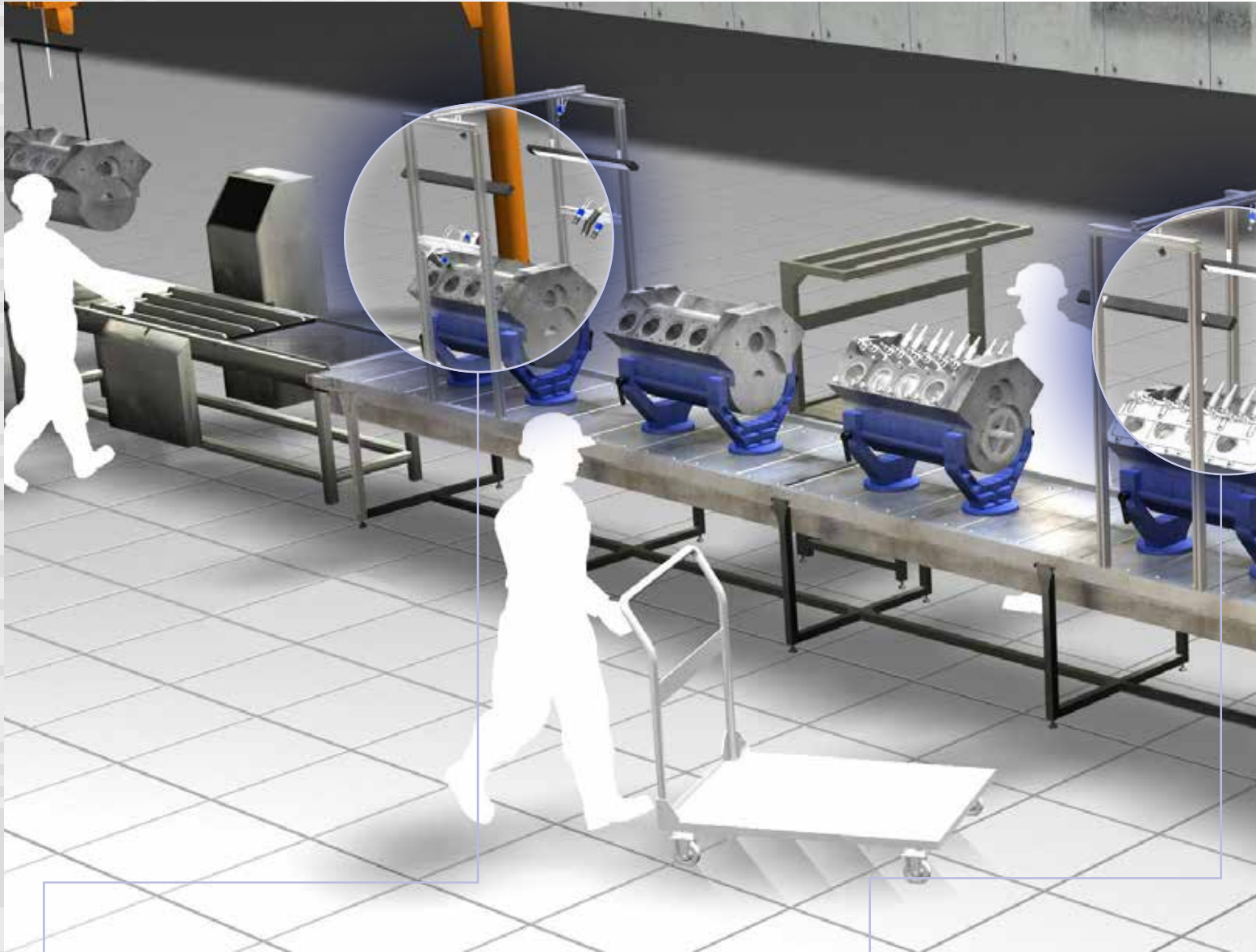
## RESPONSIVENESS

Together with our global distribution and integration partners, pride our self on providing a level of training and support that is unmatched in the industry. We listen, then execute – turning our customers' requirements into solutions faster than anyone else.

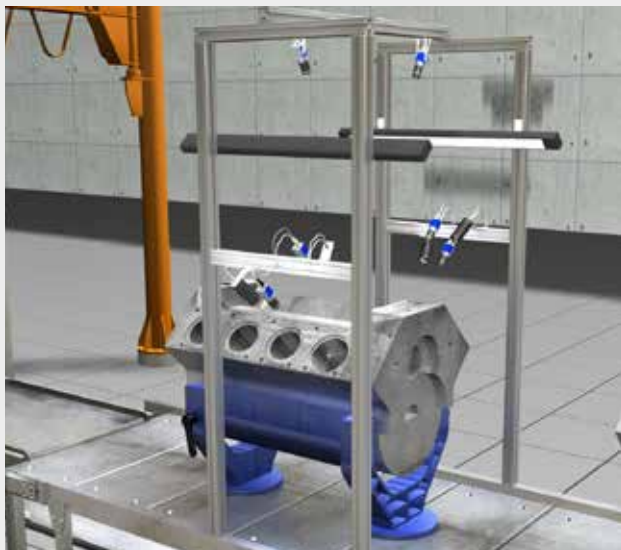
| 2003  | 2003                  | 2004  | 2005                                   | 2006  | 2007                                      | 2010  | 2011                             | 2012   | 2013                                       | 2014                             | 2015                             | 2016                             | 2017  |
|---|-----------------------|---|--|---|---|---|----------------------------------|--|--|----------------------------------|----------------------------------|----------------------------------|---|
| Integrates CameraLink into C-Series Processor | OCR Software Released | IMPACTT – Series Inline Smart Camera Introduced | Datalogic SCS1 Smart Camera Introduced | IMPACT A – Series Right Angle Smart Camera Introduced | Datalogic DataVS Vision Sensor introduced | MX40 Multi camera vision processor Introduced | PPT Vision acquired by Datalogic | PPT Vision Inc. becomes the Machine Vision BU of Datalogic Industrial Automation | A30 and T4x-Series Smart Camera Introduced | P-Series Smart Camera Introduced | MX-U Vision Processor Introduced | MX-E Vision Processor Introduced | New Advanced OCR inspection tool introduced |



# AUTOMOTIVE

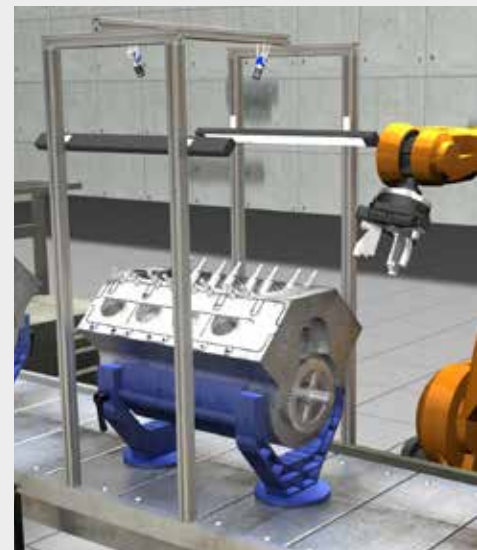


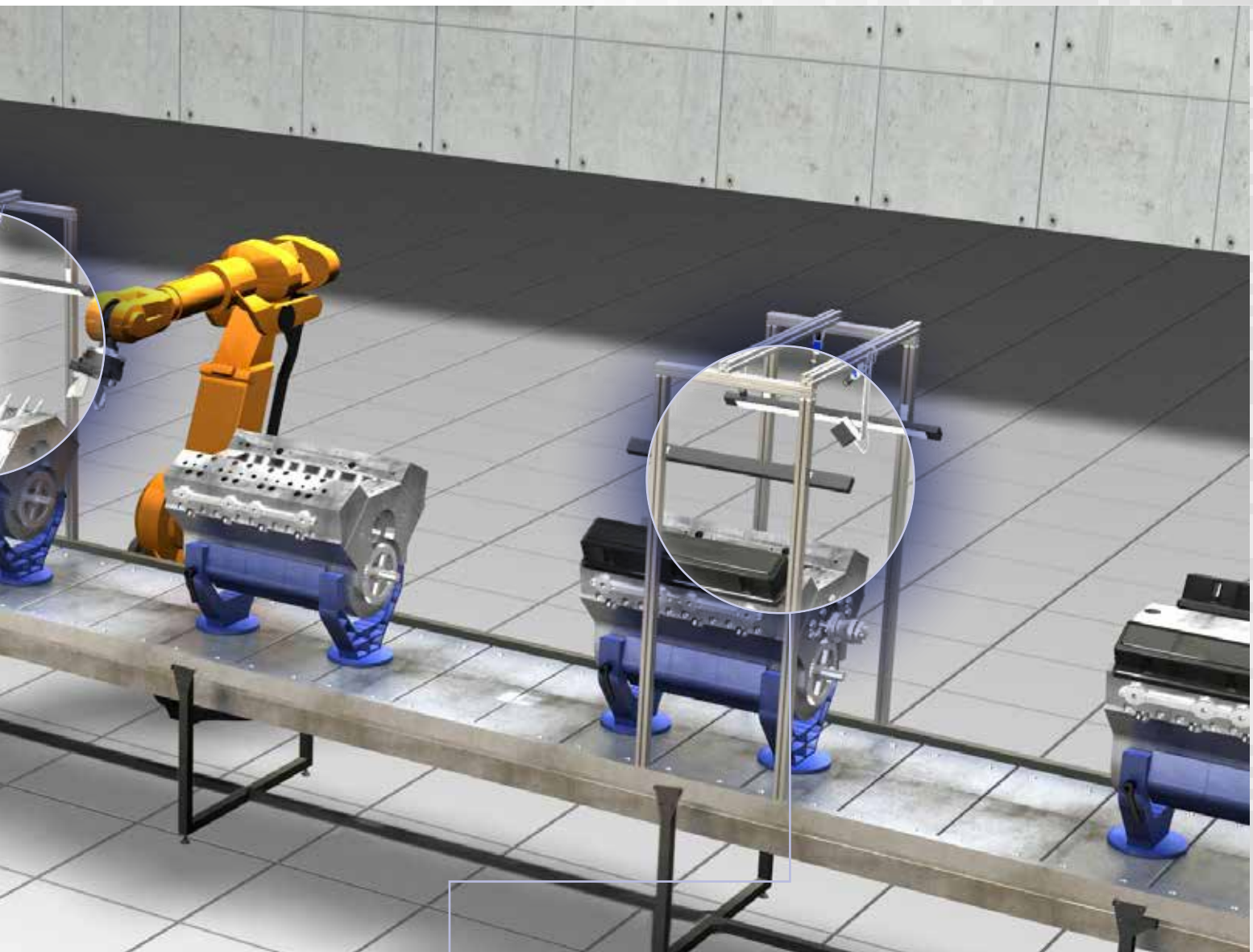
## ENGINE BLOCK VERIFICATION



Allows manufacturers to verify and quantify the proper placement and size of critical bolt hole locations as well as to identify if secondary processes, such as thread tapping or surface machining, have been successfully completed. This type of early inspection prevents the manufacturer from adding more cost to defective materials or allows for the identification of flawed high value parts that can be reworked.

## EPOXY BEAD VERIFICATION





## ON



This verification checks for the proper placement, shape or quantity of a sealant or epoxy bead on a surface that will be mated with other critical surfaces or components. Damaged or improperly formed beads, identified by the system, can also indicate issues with the bead application process. Early identification of these problems can provide huge savings to the manufacturer as well reduced quality issues to the customer.

## COMPONENT PRESENCE / POSITION

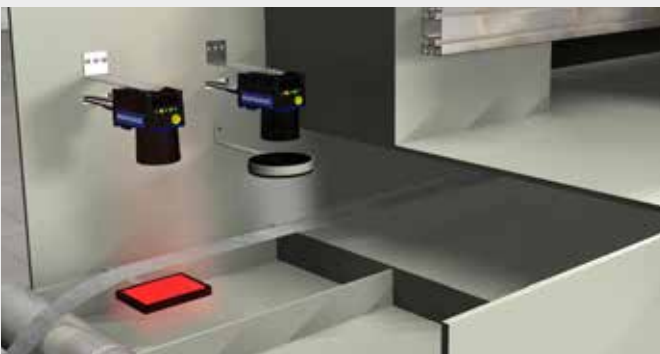


This inspection eliminates the need for manually verifying single or multiple features or components on a single assembly. These features may include proper orientation, right size or correct color as well as the ability to confirm multiple product configurations or variations. The benefit of 100% inspection, provided by the vision system, insures only the properly assembled product gets to the customer.

# ELECTRONICS

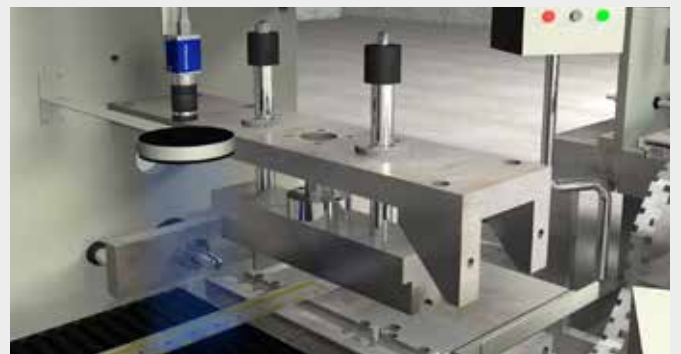


## RAW MATERIAL INSPECTION



The pre-process inspection allows for inspection of raw material prior to secondary processing. This eliminates adding value to low quality material. In connector manufacturing, the strip width and pilot hole locations are critical to the process. Likewise, surface defects such as porosity, stains and scratch inspection is critical to the final product.

## GOLD PLATING INSPECTION



Post plating inspection provides assurance that highly value material such as gold is accurately placed in the correct position on the brass strip. 100% inspection of the plating allows the operator to monitor the process and make on the fly corrections to the high value continuous product with little or no downtime as well as low waste of processed material.





## TRIMMED MATERIAL INSPECTION



Post stamping inspection verifies 100% dimensional tolerance acceptance on internal features that cannot be inspected, without destructive methods, after the secondary forming or assembly is completed. Other types of inspections that can be addressed simultaneously include burr detection and secondary plating inspection.

## INSERT MOLDING INSPECTION



Insert molding inspection allows for verification of properly formed molded plastic housings as well as performing final measurement checks on critical dimensions of the connector. This inspection identifies areas of material shortage as well as excess material that can cause non sealing or locking conditions or excessive connector insertion forces.

# PACKAGING



## POST BAKING INSPECTION



This high speed inspection checks for the consistency of food products after coming out of the baking or frying process to guarantee the food is not over cooked or discolored and reducing customer complaints.

## FRUIT CLUMP DETECTION

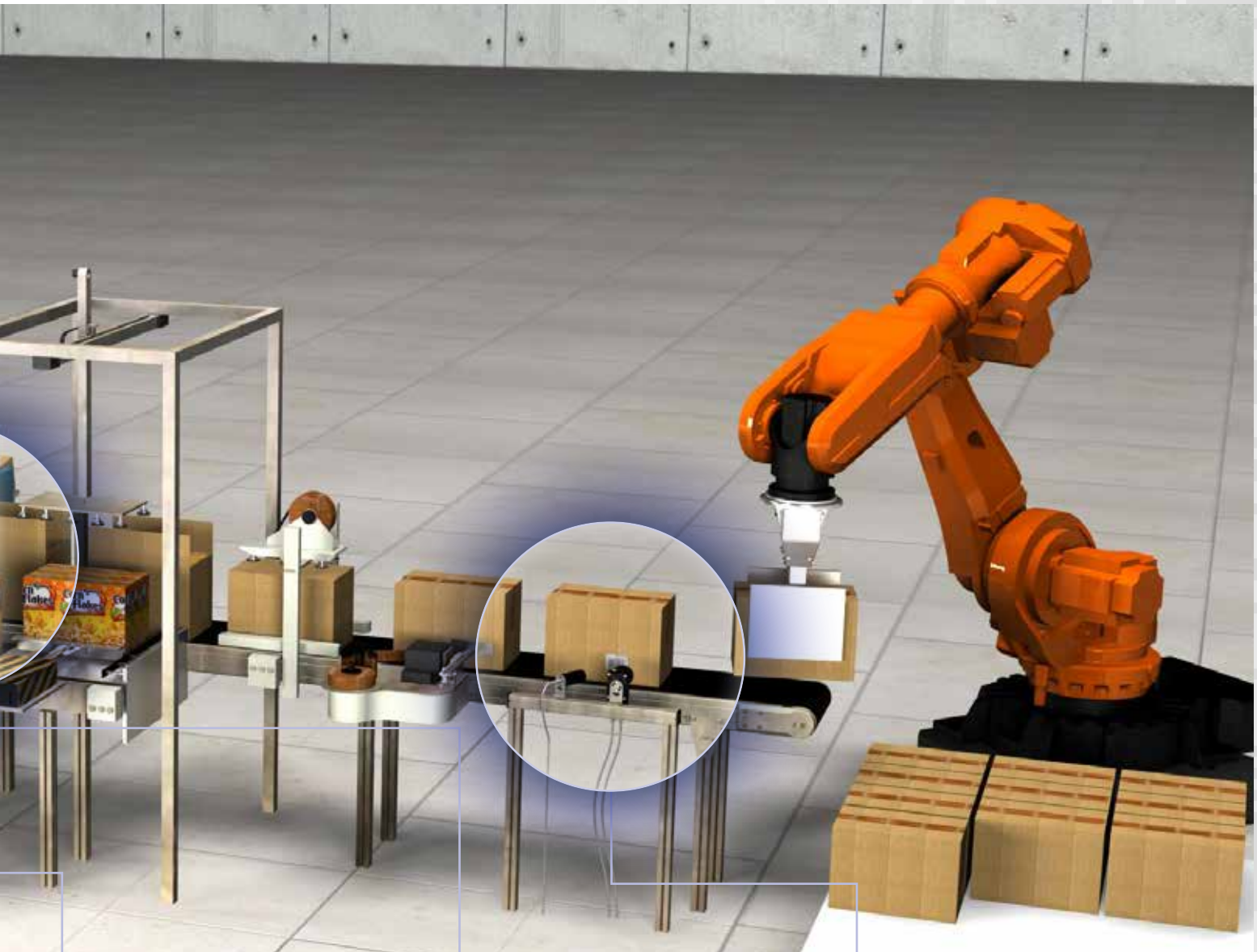


Clump detection identifies when certain types of food stick together to form large masses of food. Masses of food may not be fully processed or cooked, too large for the subsequent process and ultimately cause large amounts of waste or possible health concerns by being under processed.

## CONTENT FILL AND MIX INSPECTION



The content fill inspection provides assurance that the product is properly placed in the package and verifies the presence of any secondary components before the sealing of the package. With a properly configured system additional information such as product fill height can also be determined. These inspections help to guarantee the customer always receives the correct amount of product.



## OPEN FLAP DETECTION



Flap detection verifies all of the flaps on a box food package are fully formed and sealed to insure freshness of the product as well as uniform shape for secondary packing of the product and a positive visual effect for the customer.

## EXPIRATION DATE PRESENCE



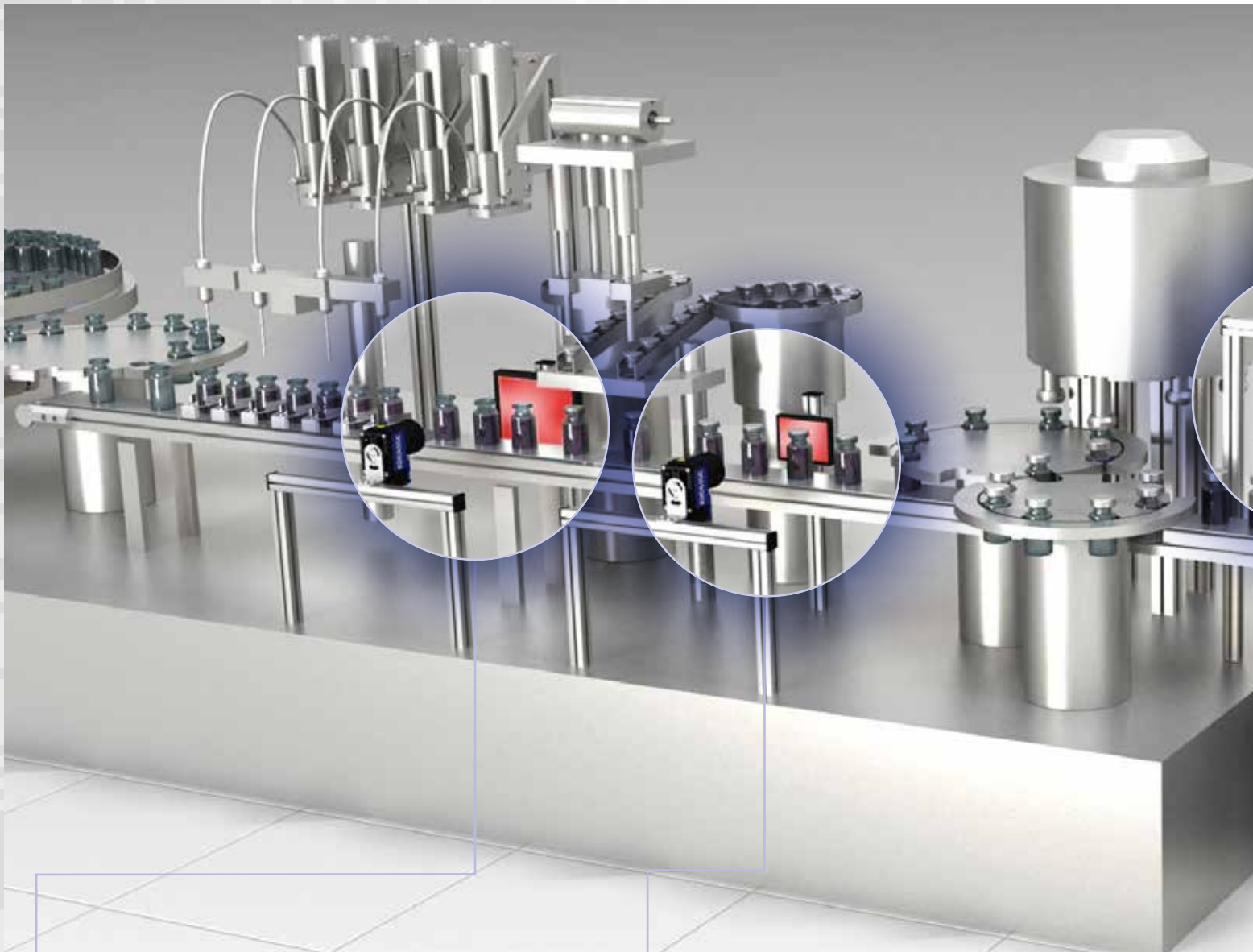
100% verification of date and lot codes and code quality can be accomplished with vision systems at extremely high rates of speed. This allows for traceability and regulation requirements of food products.

## LABEL INSPECTION



Verifying the different variables on a label (e.g. product weight, cost, ingredients and current promotions) can be accomplished through the use of optical character recognition (OCR) as well as reading barcodes to identify product contents. This feature is especially important when tracking products that contain allergens or require the presence of other health related information on the label.

# MEDICAL & PHARMA



## LIQUID LEVEL INSPECTION

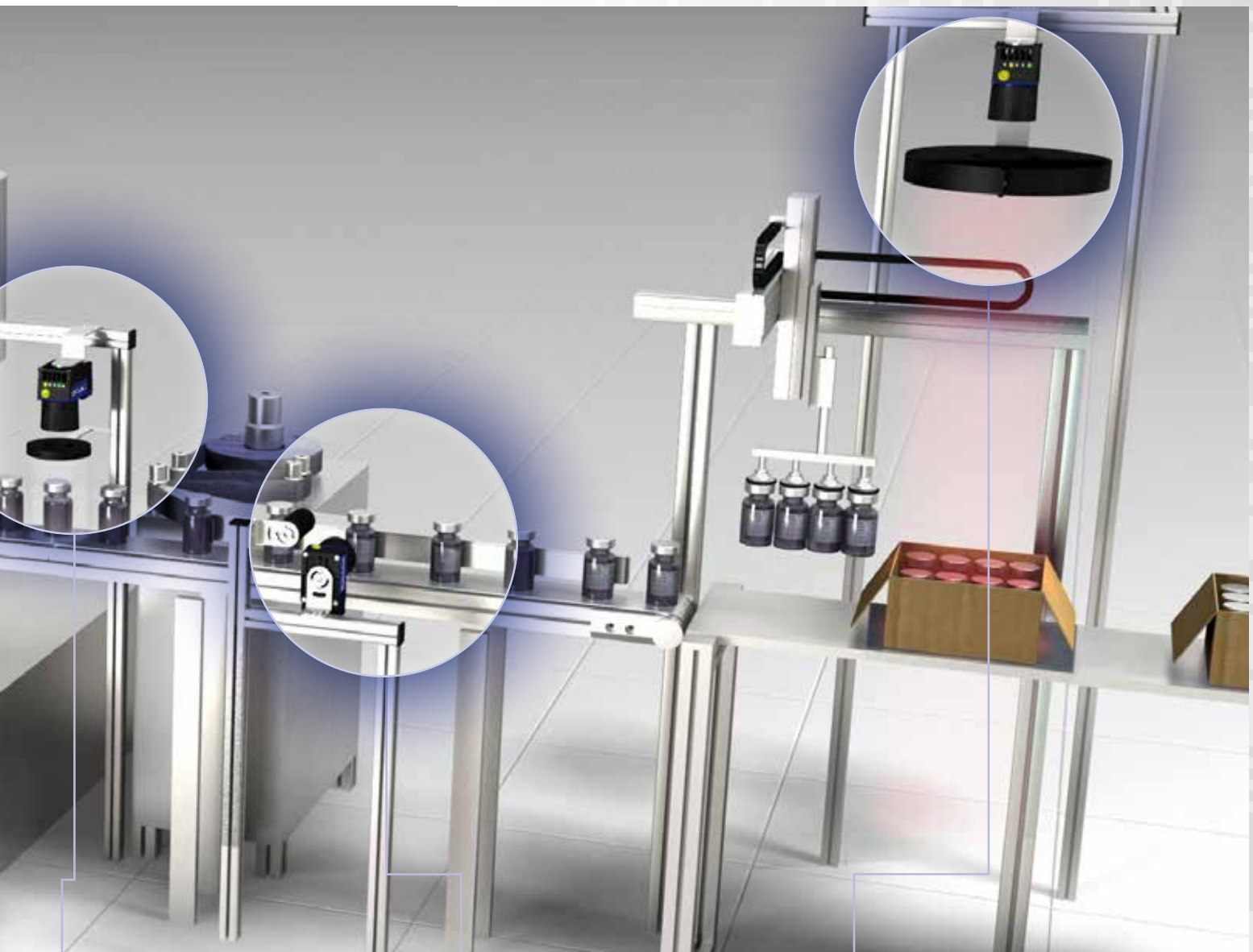


This inspection provides for the amount of liquid in transparent bottles and can be done quickly and effectively through the use of vision systems. Properly applied, this inspection ensures the bottle is filled to specification while eliminating waste and costs associated with overfill or under fill conditions.

## CAP INSPECTION



This inspection ensures the product quality by verifying the bottle cap is present and applied correctly. Normally, this inspection is performed at high rates of speed prior to the sealing and final packaging process where visual inspection is not possible without reopening the sealed package.



### SAFETY SEAL INSPECTION



Verifies the product is protected with a properly applied tamper proof seal before leaving the factory or a clean area within the manufacturing facility. Ultimately, this inspection eliminates product contamination through the packaging integrity of the product.

### LABEL INSPECTION



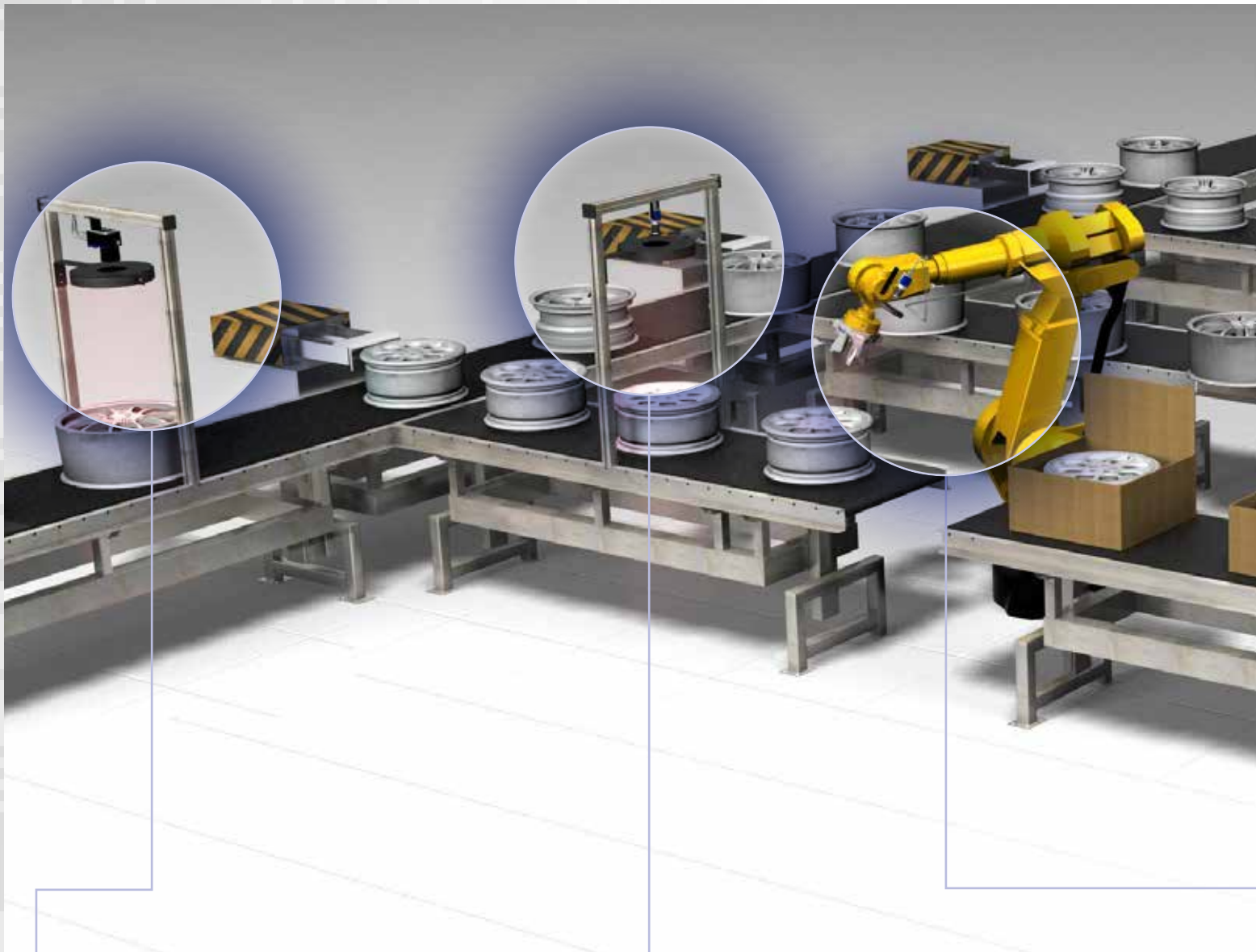
Checking for critical variable product information on labels (including product weight, ingredients, warnings, etc.) can be accomplished through the use of optical character recognition (OCR), barcode or matrix code readers – all available on smart cameras and vision systems. This feature is especially important when tracking products that contain materials that are ingested or require the presence of other health related information to be printed on the product label.

### BOX INSPECTION

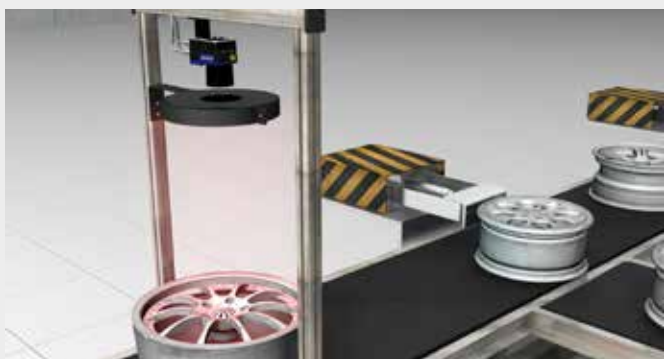


Allows the user to check for and verify the completeness of product packaging. This includes verification of the product count, product type and any miss-packaged or damaged items inside the product carton.

# GENERAL MANUFACTURING



## RIM SORTING



The vision system determines the product model by gross physical characteristics of the inspected rim. In this particular inspection, the key characteristics are the spoke pattern and product diameter. This type of inspection allows for more automation, which in turn, reduces added potential product damage by manual handling and increases the production rates through higher line efficiency.

## RIM INSPECTION



This vision system verifies the surface quality and inspects critical dimensions of key features. These inspections reduce any human subjectivity and collect process information that can be used to identify problem areas in the manufacturing line. This captured data is used for further analysis of the process and ultimately problem resolution, reducing costs related to returned products from unsatisfied customers.



## RIM ROBOT GUIDANCE



The vision system identifies the position and orientation of the rim to allow the robot to position itself correctly for picking up the rim. This type of guidance prevents damage to the rim due to incorrectly aligned fixtures on the robot.

## LABEL INSPECTION



The vision system verifies the printed label matches the current product and ensures the label is readable for transportation and customer identification. This inspection prevents the return of incorrectly labeled parts from the customer and ensures stocking accuracy reducing costs related to miss marked parts.

# IMPACT SOFTWARE

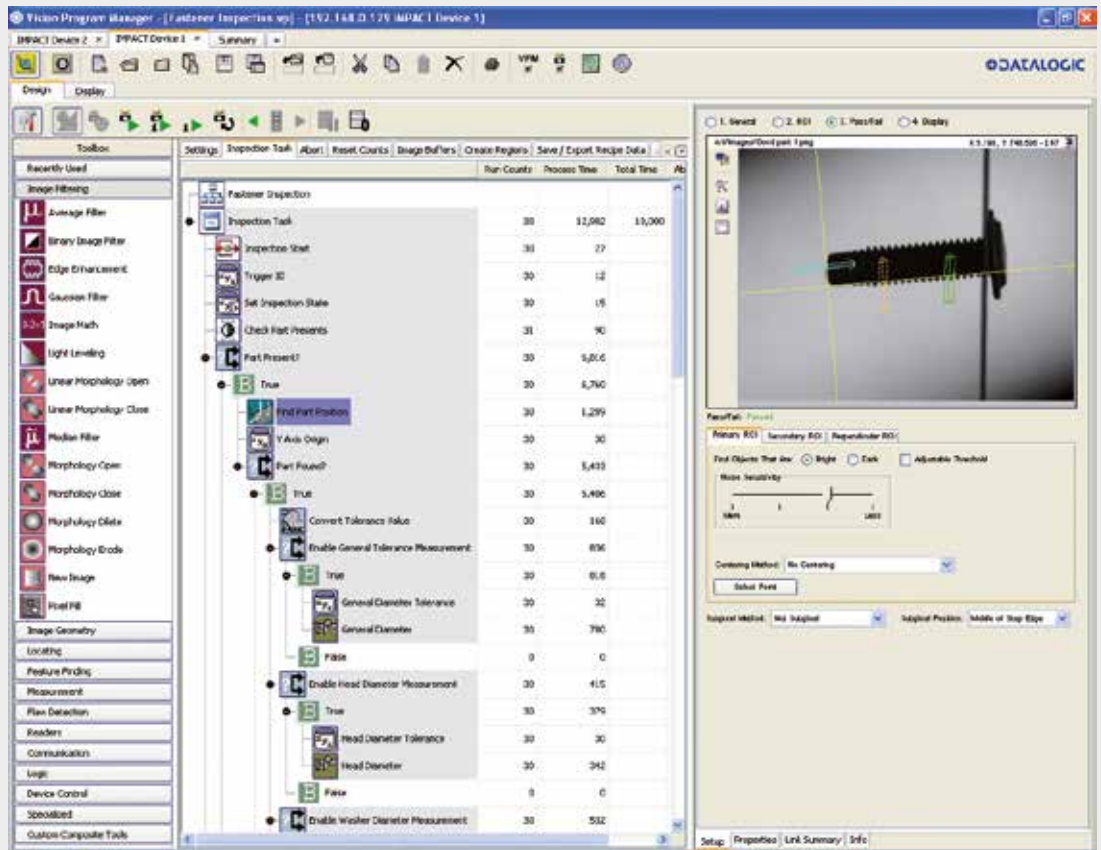
Impact Software Suite, with over 120 inspection tools and 50 user interface controls, allows users to create unique inspection programs and develop user interfaces quickly and easily.

All this can be done without the loss of flexibility, like traditional configurable systems, or the need for vast amounts of development time like traditional SDK environments.

## VISION PROGRAM MANAGER (VPM)



Vision Program Manager (VPM) provides hundreds of image processing and analysis functions. Use VPM to enhance images, locate features, measure objects, check for presence and read text and bar codes.



## FEATURES AND BENEFITS

### One software fits all

The entire range of smart cameras and vision processors can be configured through the Impact Software suite. Users need only learn one program thus shortening their learning curve. Once developed, the same application can be used on different hardware platforms with no modifications or reprogramming.

### Ease-of-use

Impact Software suite is a graphical user interface where no programming is required. Neither VPM nor CPM forces a user to write code. Rather, developers need only to drag-and-drop tools into the tree view and set parameters. Thanks to the embedded emulator, settings can be tested immediately with images previously stored on the PC.

### Wide range of controls

With more than 120 controls, Impact is one of the most complete vision systems software suites available on the market. Image filtering, calibration, feature locating, flaw detection, measurement, and code reading are just few examples of the wide range of tools available which allow users to solve even the most challenging applications.

### Control Panel Manager (CPM)

Developers can easily create a customized user interfaces thanks to Control Panel Manager (CPM). This software allows users to build up full HMIs just by dragging and dropping controls onto a panel. Authorized operators have the possibility to check images, results and statistics as well as to adjust or modify the working parameters of inspection tasks.



Impact Software powers the full line of integrated vision solutions, from simple to complex. The investment in software and training is preserved as inspections grow. Programs for the same inspections

can be easily shared or transferred across multiple inspection points within the factory. *One software – countless applications!*

## CONTROL PANEL MANAGER (CPM)



Control Panel Manager (CPM) simplifies development of operator interfaces while providing the ability to make on-the-fly adjustments to critical machine controls. Use CPM to create operator interface panels to view and adjust critical machine controls.

|                   | Enable                              | Add In Dist. | Nominal | High  | Low   | Current |
|-------------------|-------------------------------------|--------------|---------|-------|-------|---------|
| General Diameter: | <input checked="" type="checkbox"/> |              | 0.500   | 0.008 | 0.008 | 0.170   |
| Head Diameter:    | <input checked="" type="checkbox"/> |              | 1.035   | 0.020 | 0.020 | 0.365   |
| Washer Diameter:  | <input checked="" type="checkbox"/> |              | 0.590   | 0.020 | 0.020 | 0.221   |
| Head Height:      | <input checked="" type="checkbox"/> | 1.400        | 1.420   | 0.040 | 0.040 | -0.405  |
| Major Diameter:   | <input checked="" type="checkbox"/> |              | 0.000   | 0.625 | 0.005 | 0.222   |
| Minor Diameter:   | <input checked="" type="checkbox"/> |              | 0.000   | 0.530 | 0.005 | 0.180   |
| Spiral Detector:  | <input checked="" type="checkbox"/> |              |         | 0.050 | 0.000 | 0.017   |
| Length:           | <input checked="" type="checkbox"/> | 1.561        | 2.350   | 0.020 | 0.020 | -0.207  |

## HIGHLIGHTS

- **Easy to understand**, tree-view logic flow
- Tool Setups guide users through **step-by-step tool configuration**
- Includes **inspection and user interface development programs** as well as a runtime user interface
- Runs on **all smart camera and vision processor platforms**
- Provides **complete programmatic or manual control of hardware settings**
- Provides **real time parameter changes of cameras**
- **Controls and displays images and data** from multiple smart cameras or vision processors
- **Password protection** allows only authorized users to make changes
- **Built-in Emulator** saves time when creating, testing and debugging your vision program without a camera
- Software easily communicates with **higher level control system via TCP/IP, Ethernet/IP, Modbus and OPC protocols.**



# APPLICATION-SPECIFIC VISION TOOLS

IMPACT LITE is the new software application that powers the P-Series Smart Cameras. Part of the Datalogic IMPACT Vision Systems Software Suite, IMPACT LITE redefines software functionalities delivering easier and

faster device programming while maintaining the traditional interface. With IMPACT LITE, application prototyping and deployment is quicker than ever with features like: drag and drop tools into the inspection tree, one

## VISION PROGRAM MANAGER (VPM)

IMPACT LITE features a selection of the most commonly used inspection tools. This set of algorithms has been chosen by Datalogic specialists with 30+ years of experience to meet typical application requirements while keeping the device configuration quick and easy.

### IMAGE FILTERING

- Edge Enhancement
- Morphology Dilate
- Morphology Erode

### LOCATING

- Blob
- Circle Gauge
- Line Find
- Origin
- Pinpoint Pattern Find

### FEATURE FINDING

- Average Intensity
- Blob
- Circle Gauge
- Color Blob
- Color Checker
- Contrast – Multiple ROI
- Edge Point Find
- Line Find
- Wide Edge Point Find

### MEASUREMENT

- Circle Gauge
- Line Find
- Line Gauge
- Line Gauge Dual ROI
- Multiple Point to Point Measurements

### FLAW DETECTION

- Average Intensity
- Blob
- Color Blob
- Contrast – Multiple ROI
- Greyscale Template

### READERS

- Code Reader
- OCR\*

### COMMUNICATION

- Discrete Input
- Discrete Output
- EtherNet/IP Explicit Data
- EtherNet/IP Explicit Message
- EtherNet/IP Read Implicit
- EtherNet/IP Write Implicit
- Serial Port Out
- TCP/IP Port Out
- Image Archiving

### LOGIC

- Counter
- Pass Fail
- Switch
- String Builder

### P-SERIES

- Green Red Spot
- PROFINET IO Read
- PROFINET IO Write

\*OCR tool is enabled with a separate license

## EASE OF USE



Tool parameter setup with graphical controls

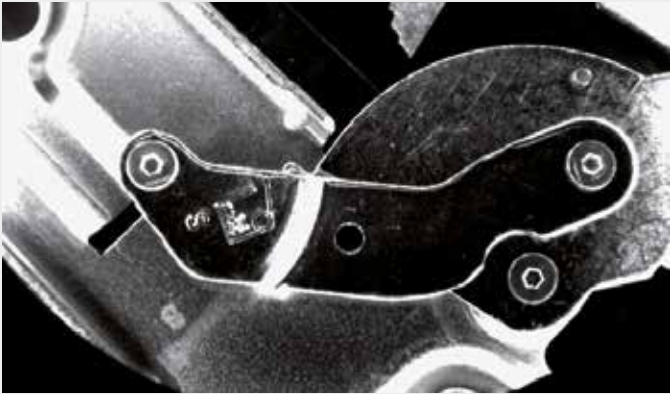


Single task configuration for simple application deployment and quick inspection debugging



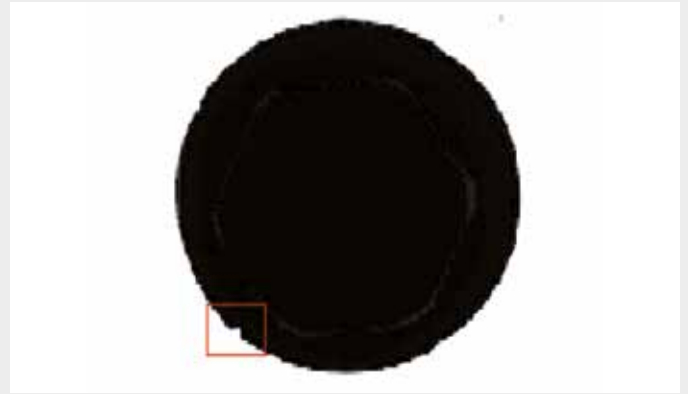
# APPLICATION-SPECIFIC VISION TOOLS

## FEATURE FINDING



- Detect presence/absence of objects
- Detect randomly oriented or amorously shaped objects
- Verify whether an object grayscale or color is within acceptable range
- Identify edges of uniformly bright or dark objects
- Determine the sharpness of an edge through the use of gradient

## FLAW DETECTION



- Determine if objects are out of range
- Filter objects based on size and shape
- Detect differences between a trained object and run-time objects.
- Detect subtle defects in varying background
- Detect defects along the boundary edge of objects

## LOCATE



- Use a locate tool to find the object itself or a feature within the object to use as a reference for other tools
- Edge detection to find the corner of an object
- Find the center of mass of an object
- Multiple pattern find tools can be used to find a trained pattern within the image in 360° rotation

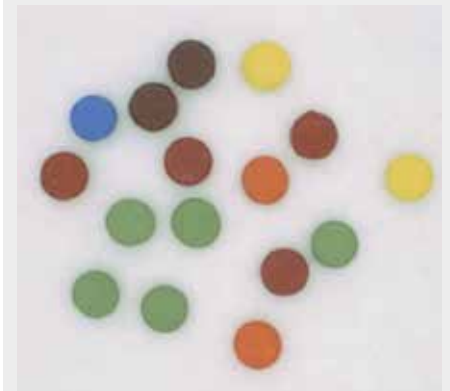
## IMAGE FILTERING



A complete set of image filtering tools available:

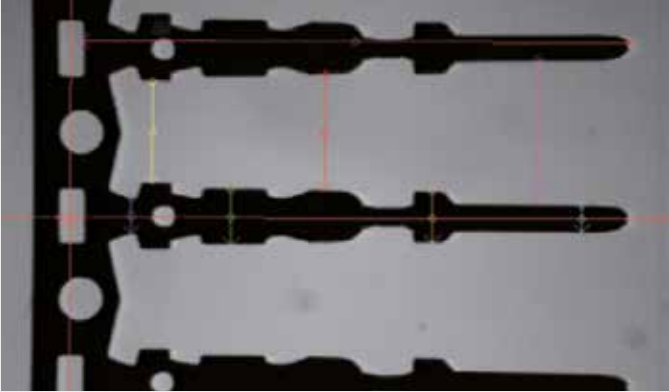
- Average, Median, Gaussian
- Morphology open, close, erode, dilate
- Edge enhancement
- Binarization
- Image subtraction
- Light leveling
- Pixel fill

## COLORS



- Find randomly orientated or amorously shaped colored objects
- Compare an object color with at trained color
- Color image offers red, green, blue, yellow, magenta, cyan and greyscale formats for use by other tools

## MEASUREMENT



- Pixel or subpixel accuracies are possible
- Measure the angle between to linear objects
- Make multiple measurements within one tool
- Point to point and point to line measurements
- Measure radius, center, and concentricity of circular objects

## CODE READERS & OCR



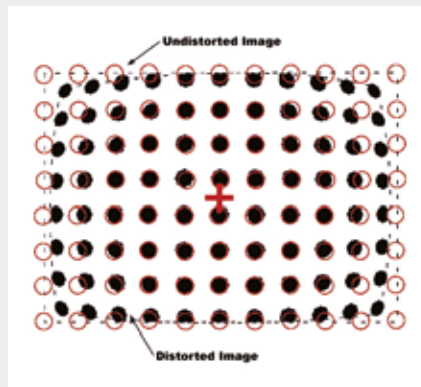
- State of the art 1D and 2D barcode readers. Find multiple codes within one image
- Extremely wide range of code symbologies supported
- Omni-directional code reading
- OCR – Optical Character Recognition – able to read character strings
- OCV – Optical Character Verification – able to verify if the content of a string matches with a trained one

## LOGIC PROGRAMMING



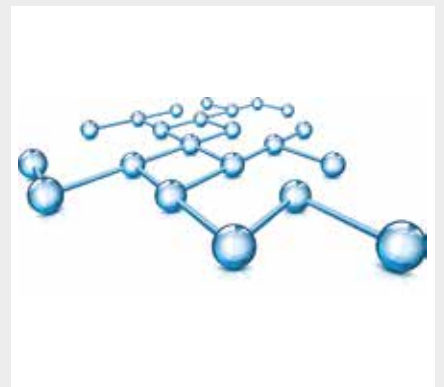
- Tree-view programming structure allows for better tool organization and only run tools when requested
- Logic tools allow for decision-making capabilities without scripting
- Perform logical and mathematical calculations in a flexible and easy way

## IMAGE CALIBRATION



- Allows a user to remove perspective and radial distortion from an image as well as convert pixel to real world values
- Unwrap a curved object or correct a slanted object within an image (primarily used with OCR)
- Combine multiple images into one large image
- Reduce resolution by sampling the image

## DATA COMMUNICATION



- Discrete I/O serial, TCP/IP, PROFINET IO and Ethernet/IP
- Supports HTTP, FTP and web serving protocols
- ActiveX controls available for 3rd party Microsoft® applications
- Modbus, PCCC and OPC server communication

# APPLICATION-SPECIFIC VISION TOOLS

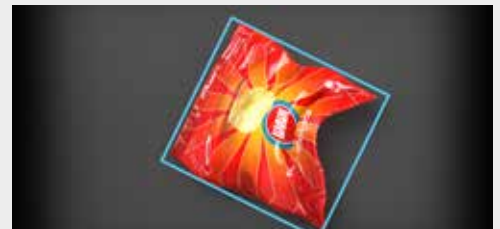


## PATTERN SORTING TOOL

The Pattern Sorting Tool (PST) is a unique machine vision software tool that is able to recognize thousands of different objects according to their appearance, delivering the ability to identify products without the use of bar code detection. This leading-edge algorithm detects thousands of different patterns in an extremely effective way.

The Pattern Sorting Tool guarantees maximum performance and consistency in any situation; even patterns on difficult textures and in cluttered fields of view are detected yielding accurate product identification. This tool is a tremendous breakthrough in the machine vision industry. No other algorithm available is able to offer as reliable and robust recognition over such wide pattern databases.

## APPLICATIONS



IMPACT Pattern Sorting Tool identifies and locates objects even in soft packaging such as chips, biscuits, frozen goods and pasta, enabling robot picking and sorting.



Its capability to manage large databases of patterns allows Pattern Sorting Tool to distinguish among thousands of different items manufactured or travelling on a conveyor. The algorithm delivers robust recognition in any situation: 360° pattern rotations, perspective distortions, different scales and light variations.

## PRODUCT HIGHLIGHTS



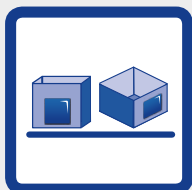
### Large pattern database management

The Pattern Sorting Tool handles databases with thousands of different patterns. Users can easily create new databases or edit existing ones.



### Recognition of Patterns Regardless of Size & Orientation

The Pattern Sorting Tool finds a trained pattern no matter its position and orientation. The algorithm can detect a reference pattern even when its dimensions are not fixed.



### Recognition of Out-of-Plane Rotations

The Pattern Sorting Tool effectively handles perspective distortions, out-of-plane pattern rotations. This capability is essential for inspection of objects having variable and inconsistent positioning or irregular shapes (e.g. boxes on a conveyor belt, non-planar objects).



### Capability of discriminating similar patterns

The PST allows users to draw a secondary ROI to search slight differences within a specific area of two similar patterns. As a result, patterns with small differences can be distinguished.



### Partially occluded pattern detection

The Pattern Sorting Tool effectively handles partially occluded patterns. By leveraging its ability to extract and match several pattern features simultaneously, the algorithm is able to identify patterns even when partially damaged or occluded.



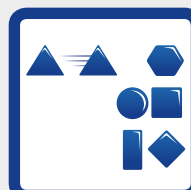
### Unaffected by Lighting Variations

The Pattern Sorting Tool extracts and matches features with minimum dependency to lighting. This guarantees extremely reliable pattern detection even when the surrounding lighting is variable and inconsistent.



### Color Match

When color detection is enabled, the Pattern Sorting Tool allows to distinguish patterns that differ from colors.



### Fast pattern training and database update

No need to retrain the database when adding or removing few patterns. A smart train ROI, automatic unknown pattern training and labelling speed up application deployment process.

# APPLICATION-SPECIFIC VISION TOOLS

## ADVANCED OCR TOOL

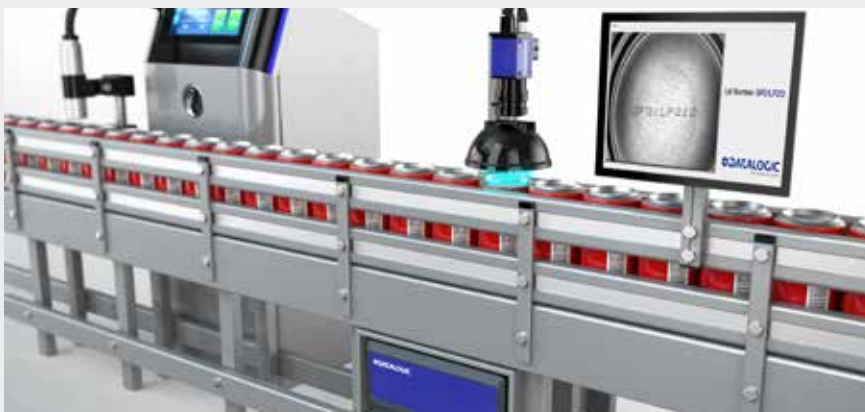
The advanced OCR tool is a powerful vision software tool able to read challenging alphanumeric strings printed over labels or directly marked (DPM) into industrial products. This new tool ensures robust and reliable reading of hard to read characters under difficult conditions, such as non-uniform background, variable light conditions, and curved surfaces.

Available with the IMPACT software, Advanced OCR is extremely intuitive featuring quick character training and easy to use string verification modes. Users can segment a string instantly with the auto segmentation capability and then train characters by typing them in. Two string verification modes, OCR and OCV, together with three different options for verify string inputs guarantee full application flexibility.

Advanced OCR is the best solution for reading ink-jet printed dot matrix strings on package labels and embossed characters on mechanical parts or components, respectively in the Food & Beverage and Automotive industries.



## APPLICATIONS



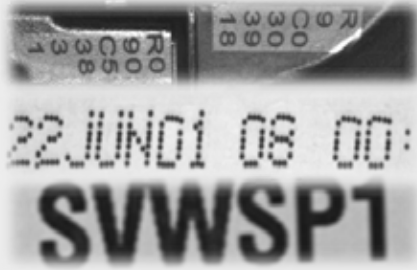
The outstanding Advanced OCR software algorithm ensures the highest reading reliability of ink-jet dot matrix characters on challenging surfaces (i.e. cans, bottles,..)



IMPACT Advanced OCR tool is able to effectively read serial numbers directly marked on automotive parts, even when surfaces are strongly reflective, rough and curved.



## PRODUCT HIGHLIGHTS



### Effective with difficult to read characters

The Advanced OCR tool is highly effective with ink-jet dot matrix or engraved characters. It is also able to read low contrast and slanted characters. When characters are trained, it recognizes them even if they are not well spaced and touching each other.



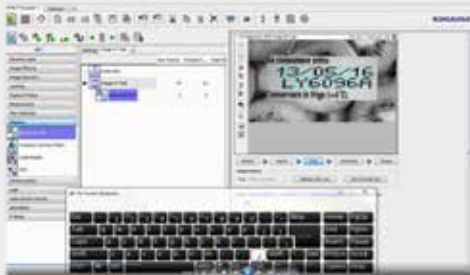
### Robust against variable background and difficult light conditions

Advanced OCR delivers robust and reliable readings even with variable background or corrupted by noise. It ensures excellent performances even with difficult light condition.



### Reliable with challenging codes

Advanced OCR tool works perfectly with distorted printings, embossed and marked codes, as well as easily perishable labels. It is the best solutions for the most challenging codes even on irregular surfaces.

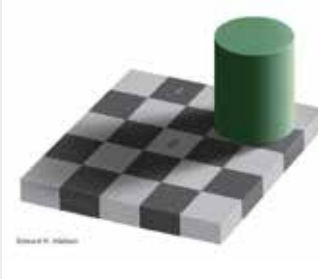


### Easy of use and fast OCR application development

Advanced OCR is extremely intuitive ensuring quick characters training and easy management of the database of fonts. OCR and OCV modes together with three different string verification options deliver full application flexibility.

# UNDERSTANDING VISION SYSTEMS

## VISION SYSTEMS



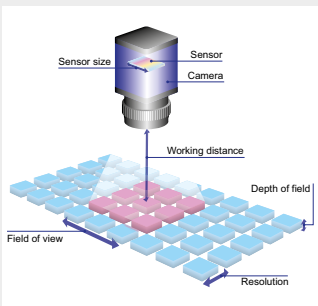
Vision systems are different from human vision. Human brain infers what eyes cannot see. It can create composite images from multiple angles.



A and B squares seem to have different colors (i.e. A darker than B) but actually they do not. By removing surroundings, they have exactly the same greylevel and this is how they are perceived by an electronic eye.



A machine vision monochromatic (greyscale) image will only show differences in contrast. So, a good image for vision systems is different than for human vision.



## VISION SYSTEMS GLOSSARY

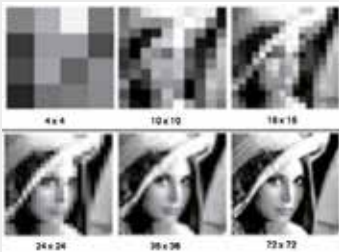
**Working Distance (WD):** The distance from the front of the lens to the object when in sharp focus.

**Field-of-View (FOV):** The imaging area that is projected onto the imager by the lens. Note that most imagers used today provided a 4:3 aspect ratio (4 units wide and 3 units high).

**Depth-of-Field (DOF):** The range of the lens-to-object distance over which the image will be in sharp focus. Note that the shorter a lens' focal length is, or the more closed a lens' aperture is, the greater the available depth of field.

**Resolution:** The ability of an optical system to distinguish two features that are close together. Note that both imagers and lenses have their own respective resolutions. Always consider the benefits of better camera resolution, but lens resolution is nearly always better than needed for most factory applications.

## CAMERA SELECTION



### Resolution

Resolution is a measure that identifies the camera capability to acquire image details. Higher resolution means more image detail. The convention is to describe the pixel resolution with the set of two positive integer numbers, where the first number is the number of pixel columns (width) and the second is the number of pixel rows (height), for example as 640 by 480. Another popular convention is to cite resolution as the total number of pixels in the image, typically given as number of megapixels, which can be calculated by multiplying pixel columns by pixel rows.

### Acquisition (frame) rate

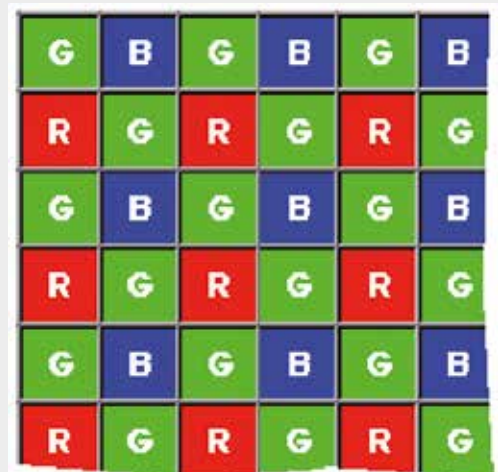
Frame rate is the frequency (rate) at which a camera is able to acquire consecutive images (area scan camera) or consecutive lines (line scan camera). Frame rate is typically expressed respectively in Frames Per Second (FPS) or Thousands of Line per Second (KHz).

### Greyscale VS Color

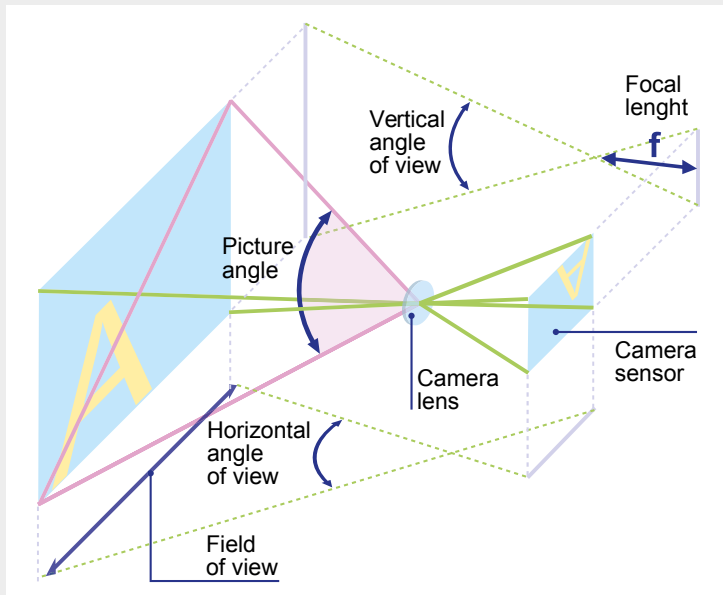
Most of vision systems applications are solved using greyscale cameras. In a greyscale image the value of each pixel represents the light intensity information. The color depth identifies the number of different intensities (i.e. shades of grey) that can be detected by every image pixel. Color depth is typically expressed in bits or greylevels (e.g. 8 bits = 256 different shades of grey).

|                       |   |    |    |    |     |     |     |     |     |     |     |
|-----------------------|---|----|----|----|-----|-----|-----|-----|-----|-----|-----|
|                       |   |    |    |    |     |     |     |     |     |     |     |
| 8 bit(256 greylevels) | 0 | 26 | 51 | 77 | 102 | 128 | 153 | 179 | 204 | 230 | 255 |

On the contrary color images contain 24 bits of information per pixel (as opposed to a greyscale's 8 bits), thus giving a color camera 3x more dynamic sensitivity. Note that most color cameras actually use a grayscale imager with a Bayer Filter. Intensity passing through 2x2 pixel grids are interpreted and converted into a color image. Note that there are twice as many green pixels since the human eye is most sensitive to green.



## LENS SELECTION



### Focal Length:

The focal length of a lens is defined as the distance from the optical center of the converging lens to the focal point, which is located on the imager, when 'in focus'. Units are typically in mm.

### Aperture (f-stop):

The ratio of the focal length of the lens to its effective diameter. Shown as f-stop or  $f/f$ . Each f-stop would allow either 1/2x or 2x light compare to the next f-stop. A larger aperture opening results in a smaller f-stop value. Note that the more closed a lens' aperture is, the greater the depth of field.

## S-MOUNT



S-Mount lenses feature male M12 thread with 0.5 mm pitch on the lens and a corresponding female one the lens mount. Most commonly used with 'remote-head' cameras or with very compact devices like Vision Sensors.

## C-MOUNT



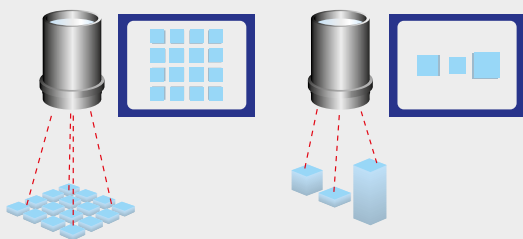
C-mount lenses provide a male thread which mates with a female thread on the camera. Most common standard, used with VGA resolution (640x480) up to 2 Megapixel cameras.

## F-MOUNT

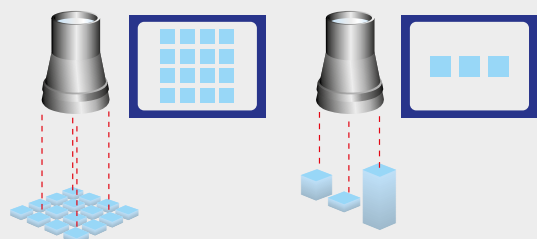


F-Mount lenses feature a three lug bayonet mount with a 44 mm throat and a flange to focal plane distance of 46.5 mm. Mainly used for high resolution cameras.

## CONVENTIONAL VS TELECENTRIC LENSES



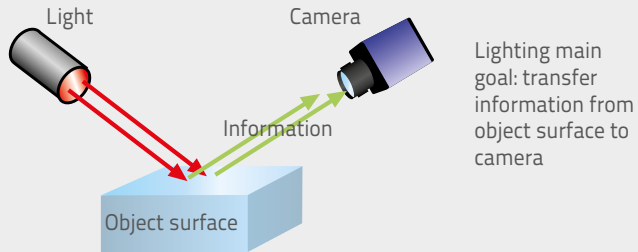
Conventional Lenses view in a conical shape and generally produce magnification errors in radial bands about its center, thus producing magnification errors when viewing objects at different distances.



Telecentric Lenses offer constant magnification with change in distance. These lenses are used for high-precision measurement of objects at different depths.

# UNDERSTANDING VISION SYSTEMS

## BASIC CONCEPT

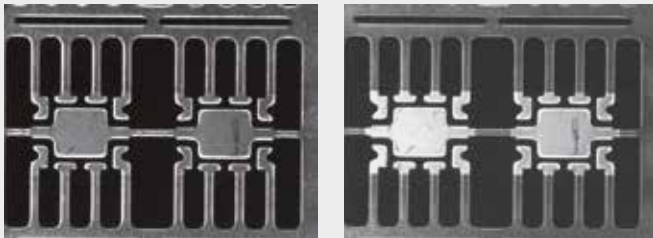


## THE IMPORTANCE OF MATERIALS

Material and surface finishing are important as well.

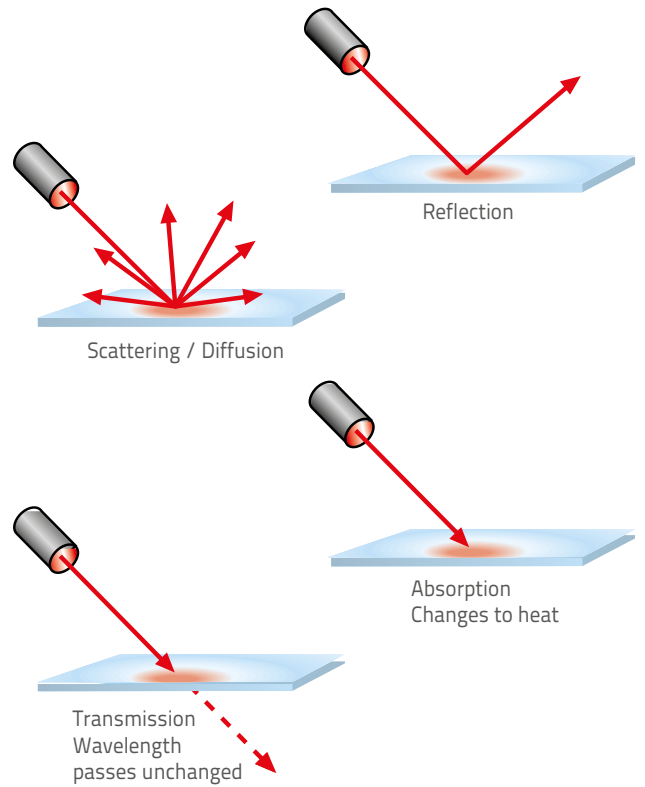


Surface reflectivity difference between the machined aluminum and cast aluminum (direct vs. scattered light)



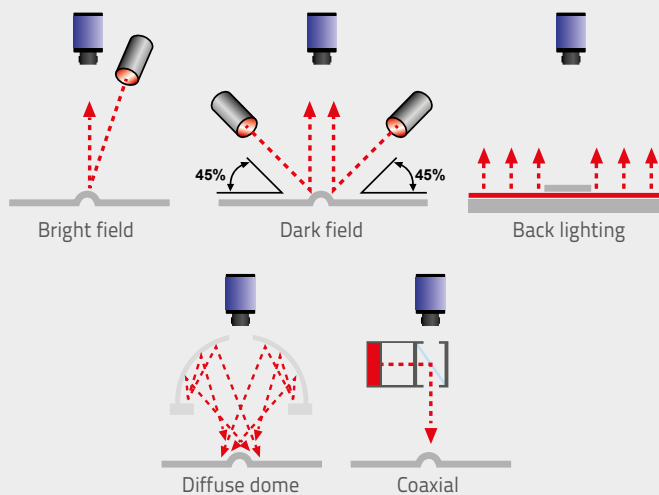
Copper & Silver terminals: red illuminator (on the left), blue illuminator (on the right)

## LIGHT INTERACTIONS

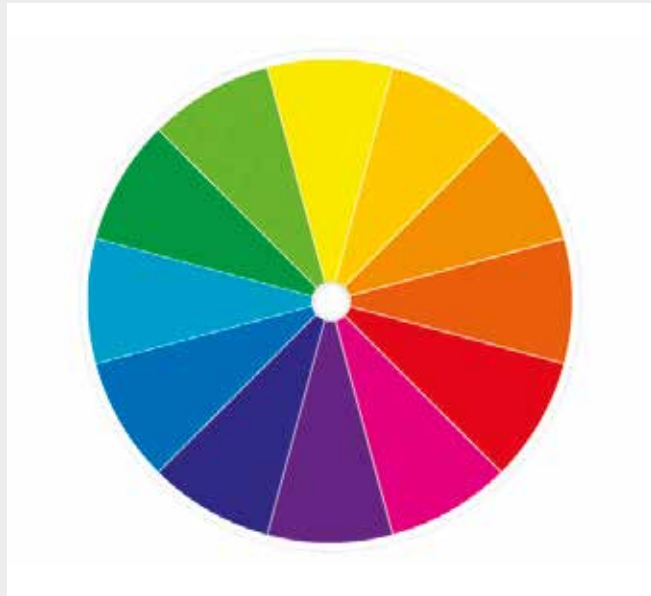


In vision systems the main goal is to optimize the contrast between the features that must be inspected and their background. In order to do so, light interaction principles must be taken into consideration and properly exploited. The characteristics of an object will determine how light is reflected or absorbed.

## LIGHTING TECHNIQUES



## THE IMPORTANCE OF COLORS



Colors affect acquired images even when monochrome cameras are used. Rule of thumb:

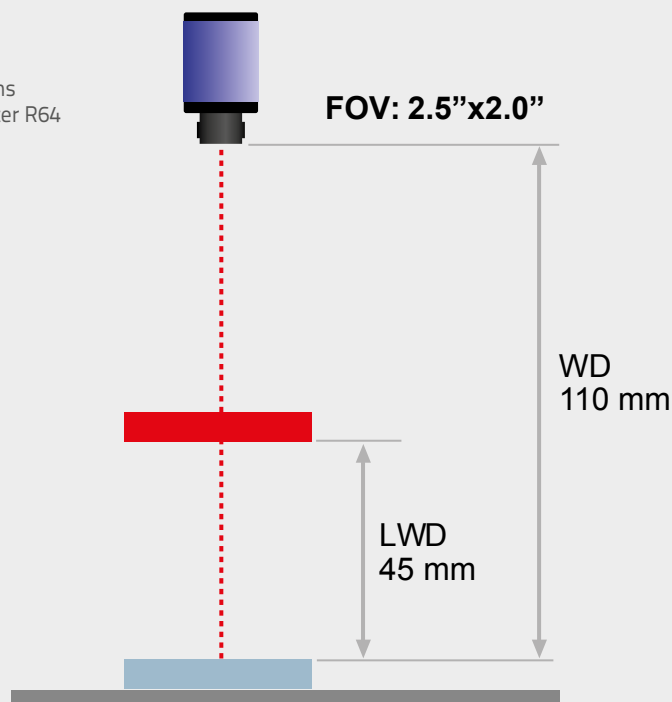
- In order to brighten, use same color lighting as compared to the object
- In order to darken, use opposite color lighting as compared to the object

## LIGHTING COLOR



## CONSTRAINTS

camera & lens  
sharp cut filter R64



When evaluating a vision systems application, mechanical constraints must be carefully evaluated and considered since they may limit the lighting and lensing solutions.

Space (volume) constraints

- What space is available for lighting?

Speed of inspection

- Limits what lighting (strobed or static) and what inspection tools can be used

Environmental issues

- Specific IP rating requirements?

# SMART CAMERAS

## P-SERIES



- Cost effective compact Smart Camera Series
- Right-angle IP67 rated enclosure with rotating connectors
- VGA (640x480) or 1.3 MP (1280x1024) with color or grey-scale imagers
- Embedded interchangeable lenses and illuminators
- Built-in digital I/Os, Serial and Ethernet interfaces

The P-Series is an ultra-compact cost effective smart camera offering advanced vision systems functionalities in a fully embedded stand-alone device. The P-Series is available with gray-scale or color CMOS image sensors with two different resolutions: VGA and 1.3MP. Lenses and illuminators are fully interchangeable and can be mounted and replaced by the user. Five focal lengths and nine lighting options result in 90 different combinations delivering outstanding installation flexibility while offering superior image acquisition capabilities. The P-Series is powered by the IMPACT LITE software package. With more than 25 inspection tools, IMPACT LITE revolutionizes device programming by making the inspection configuration quick and intuitive. step by step.

## A-SERIES



- Mid-range Smart Camera
- Right-angle IP67 rated enclosure
- VGA (640x480) grey-scale imager
- Built-in digital I/Os and Serial interface
- Gbit Ethernet Port

The A-Series is a stand-alone, general purpose and cost effective Smart Camera that can be installed even in harsh industrial environments thanks to its IP67 rated housing. The A-Series features a VGA (640x480) CCD imager, built-in discrete I/Os as well as Ethernet and Serial interfaces. Thanks to the ultimate programming flexibility offered by Impact software, the A-Series represents the answer to every vision systems need.

## T-SERIES



- High performance Smart Camera series
- Right-angle IP67 rated enclosure
- Up to 5Mpix grey-scale imager
- Built-in digital I/Os and Serial interface
- Gbit Ethernet Port

The new T-Series smart camera provides customers with outstanding performance in an industrialized and compact package. Equipped with a powerful 1.1 GHz processor, the T-Series performance is exceptional in value and functionality. The T-Series comes in 3 different camera resolutions, VGA, 2 Mega-Pixel and 5 Mega-Pixel all in a sealed, industrially hardened enclosure for maximum protection. Combined with Impact software, the new generation T-series delivers the most rugged and versatile smart camera solution in the market today.

## SMART CAMERAS



|  | P-SERIES  | A-SERIES  | T-SERIES   |
|--|---|---|--|
| FORMAT                                       | Right angle (with rotating connectors)  | Right angle   | Right angle  |
| IMAGER                                       | <ul style="list-style-type: none"> <li>640 x 480, 1/4" CMOS, 120 fps</li> <li>1280 x 1024, 1/1.8" CMOS, 60 fps</li> </ul> | <ul style="list-style-type: none"> <li>640 x 480, 1/3" CCD, 60 fps</li> </ul> | <ul style="list-style-type: none"> <li>640 x 480, 1/3" CCD, 60 fps</li> <li>1600 x 1200, 1/1.8" CCD, 15 fps</li> <li>2448 x 2048, 2/3" CCD, 15 fps</li> </ul>                                |
| IMAGE  | 8 bit gray-scale<br>24 bit color  | 8-bit gray-scale  | 8-bit gray-scale   |
| LENS MOUNT                                   | Embedded lenses   | C-Mount   | C-Mount  |
| PROCESSOR                                    | 660 MHz DSP   | 800 MHz DSP   | 1.1 GHz DSP  |
| ON-BOARD IMAGE BUFFERING                     | Up to 16  | Up to 16  | Up to 16   |
| ON-BOARD PROGRAM STORAGE                     | 256 MB flash  | 256 MB flash  | 256 MB flash   |
| DEDICATED ON-BOARD OPTICALLY ISOLATED I/O    | 1 IN  | 1 IN / 1 OUT  | 1 IN / 1 OUT   |
| CONFIGURABLE ON-BOARD OPTICALLY ISOLATED I/O | 1 IN / 3 OUT  | 1 IN / 2 OUT  | 1 IN / 2 OUT   |
| RS-232 SERIAL                                | ▪   | ▪   | ▪  |
| ETHERNET                                     | ▪   | ▪   | ▪  |
| EXTERNAL BUTTON                              | ▪   | ▪   | ▪  |
| POWER REQUIRED                               | 10 ... 30 Vdc<br>0.7 ... 0.2A   | 10 ... 30 VDC<br>1 ... 0.33 A   | <ul style="list-style-type: none"> <li>T40<br/>10 ... 30 VDC<br/>1 ... 0.33 A</li> <li>T47<br/>10 ... 30 VDC<br/>1.05 ... 0.35 A</li> <li>T49<br/>10 ... 30 VDC<br/>1.2 ... 0.4 A</li> </ul> |
| DIMENSIONS                                   | 95 x 54 x 43 mm (3.7 x 2.1 x 1.7 in.)<br>Connector @ 0°<br>75 x 54 x 62 mm (3.0 x 2.1 x 2.4 in.)<br>Connector @ 90°       | 123 x 60 x 86 mm<br>(4.84 x 2.36 x 3.41 in)                                   | 123 x 60 x 101 mm<br>(4.84 x 2.36 x 3.98 in)   |
| MECHANICAL PROTECTION                        | IP67  | IP67  | IP67   |
| OPERATING TEMPERATURE                        | 0°C ... +50 °C  | 0 °C ... +45 °C   | 0 °C ... +50 °C  |
| HUMIDITY (NON-CONDENSING)                    | 0 ... 90 %  | 0 ... 90 %  | 0 ... 90 %   |
| CERTIFICATIONS                               | CE, CSA   | CE, CSA   | CE, CSA  |

# VISION PROCESSORS

## MX-E SERIES



- Multi-camera vision processors
- GigE Vision camera connectivity
- Three models with different processing capabilities
- Windows Embedded Standard 7®

Three different MX-E models are available, each featuring the ultimate Intel® multi-core chipsets: the entry-level cost effective MX-E20 supporting two PoE cameras, the mid-range MX-E40 and the high-end quad core MX-E80 both supporting two or four PoE cameras. All the MX-E series models are available either with PNP or NPN digital I/Os delivering extended connectivity to any PLC brand. Three processor models covering different performance levels, two or four GigE camera ports and two digital I/O options result in ten different hardware configurations covering even the most challenging applications in Automotive, Electronics and Food & Beverage.

Powered by IMPACT, the MX-E Series is the ideal solution for highly demanding multi-camera vision inspections.

## MX-U SERIES



- Multi-camera vision processors
- USB3.0 Vision camera connectivity
- Windows Embedded Standard 7®

The MX-U Series family of Industrial Vision Processors offers superior image processing capabilities and outstanding inspection flexibility. The MX-U Series supports the USB 3.0 Vision interface standard for high speed digital camera communication. Featuring the latest Intel® chipsets, the MX-U Vision Processors deliver outstanding computing performance at affordable prices. MX-U81 is equipped with NPN or PNP digital I/O and four USB 3.0 ports for connecting external devices such as keyboard and mouse.

A single vision processor supports multiple independent cameras resulting in application flexibility while dramatically reducing the cost per inspection point. Powered by IMPACT Software, the MX-U Series offers quick and easy application prototyping and deployment as well as seamless integration.




## VISION PROCESSORS




|                                       | MX-E SERIES   |  |  | MX-U SERIES   |
|---------------------------------------|---|--|--|---|
|                                       | MX-E20  | MX-E40   | MX-E80                                       | MX-U81  |
| CPU                                   | Intel® Celeron 1047UE<br>1.4 Ghz – dual core  | Intel® Celeron 1020E<br>2.2 Ghz – dual core                              | Intel® Core i7 3615QE 2.3<br>Ghz – quad core | Intel® Core i7 3615QE 2.3 Ghz – quad core   |
| SYSTEM MEMORY                         | 4 GB DDR3 RAM   |  | 8 GB DDR3 RAM                                | 8 GB DDR3 RAM   |
| STORAGE                               | 60 GB SATA SSD (MLC)  |  | 128 GB SATA SSD (MLC)                        | 128 GB SATA SSD (MLC)   |
| GRAPHICS                              | Intel® HD 3000 (1920x1200 resolution) – DVI   |  |  | Intel® HD 3000 (1920x1200 resolution) – DVI   |
| CAMERA INTERFACE                      | 2x 1000 Mbps<br>Base-T, PoE camera<br>ports (Up to 7 W per<br>channell)   | 2 o 4x 1000 Mbps<br>Base-T, PoE camera ports<br>(Up to 7 W per channell) |  | 4x USB3.0 ports - 5 Gb/s max<br>1.5 A Max per connection  |
| CAMERA IMAGER LIMIT                   | 2Mpix or lower  | None   |  | None  |
| NETWORK INTERFACE                     | 2x10/100/1000 Mbps Base-T, LAN ports  |  |  | 2x10/100/1000 Mbps Base-T, LAN ports  |
| SERIAL COMMUNICATIONS                 | 1x RS-232 serial port   |  |  | 1x RS-232 serial port   |
| KEYBOARD/MOUSE                        | 4x USB3.0 ports   |  |  | 4x USB3.0 ports   |
| COMM CONNECTIVITY                     | Supports Ethernet/IP, Modbus TCP and OPC  |  |  | Supports Ethernet/IP, Modbus TCP and OPC  |
| I/O                                   | <ul style="list-style-type: none"> <li>32x opto-isolated digital inputs e outputs (16 IN - 16 OUT), NPN or PNP</li> </ul> |  |  | <ul style="list-style-type: none"> <li>32x opto-isolated digital inputs e outputs (16 IN - 16 OUT), NPN or PNP</li> </ul> |
| OPERATING SYSTEM                      | Windows Embedded Standard 7   |  |  | Windows Embedded Standard 7   |
| POWER REQUIREMENTS                    | 24 VDC +/- 25% (5.5 A @ 24 VDC)   |  |  | 24 VDC +/- 25% (5.5 A @ 24 VDC)   |
| DIMENSIONS                            | 270 (H) x 130 (W) x 255 (D) mm<br>10.6 (H) x 5.1 (W) x 10 (D) in.   |  |  | 270 (H) x 130 (W) x 255 (D) mm<br>10.6 (H) x 5.1 (W) x 10 (D) in.   |
| OPERATING TEMPERATURE                 | 0 to +55° C<br>(+32 to +131° F)   |  |  | 0 to +55° C<br>(+32 to +131° F)   |
| HUMIDITY                              | 10 to 90% (non-condensing)  |  |  | 10 to 90% (non-condensing)  |
| MECHANICAL PROTECTION                 | IP20  |  |  | IP20  |
| CERTIFICATIONS<br>(SAFETY COMPLIANCE) | CE, c-UL-us   |  |  | CE, c-UL-us   |

# DIGITAL CAMERAS


## E100 SERIES GIG-E CAMERAS

|   | GRAYSCALE MODEL | COLOR MODEL | RESOLUTION  | IMAGER      | SHUTTER | FRAME RATE (FPS) | PoE |
|---|-----------------|-------------|-------------|-------------|---------|------------------|-----|
|  | E101            | E101C       | 640 x 480   | 1/4" CMOS   | Global  | 300              | ▪   |
|   | E151            | E151C       | 1280 x 1024 | 1/2" CMOS   | Global  | 75               | ▪   |
|   | E182            | E182C       | 1600 x 1200 | 1/1.8" CMOS | Global  | 60               | ▪   |
|   | E193            | E193C       | 2048x1536   | 1/1.8" CMOS | Global  | 35               | ▪   |
|   | E198            | E198C       | 2448 x 2048 | 2/3" CMOS   | Global  | 20               | ▪   |

## M-SERIES GIG-E CAMERAS

|  | GRAY-SCALE MODEL | COLOR MODEL | RESOLUTION  | IMAGER      | SHUTTER | FRAME RATE (FPS) | PoE |
|--|------------------|-------------|-------------|-------------|---------|------------------|-----|
|  | M110             | M110C       | 640 x 480   | 1/3" CCD    | Global  | 90               | ▪   |
|  | M150             | M150C       | 1296 x 966  | 1/3" CCD    | Global  | 30               | ▪   |
|  | M180             | M180C       | 1628 x 1236 | 1/1.8" CCD  | Global  | 20               | ▪   |
|  | M190             | M190C       | 2048 x 1088 | 2/3" CMOS   | Global  | 50               | ▪   |
|  | M195             | M195C       | 2048 x 2048 | 1" CMOS     | Global  | 25               | ▪   |
|  | M197             | M197C       | 2592 x 1944 | 1/2.5" CMOS | Rolling | 14               | ▪   |

## U-SERIES USB3.0 CAMERAS

|   | GRAY-SCALE MODEL | COLOR MODEL | RESOLUTION  | IMAGER      | SHUTTER | FRAME RATE (FPS) |
|---|------------------|-------------|-------------|-------------|---------|------------------|
|  | U101             | U101C       | 640 x 480   | 1/4" CMOS   | Global  | 750              |
|   | U110             | U110C       | 658 x 492   | 1/3" CCD    | Global  | 90               |
|   | U150             | U150C       | 1294 x 964  | 1/3" CCD    | Global  | 30               |
|   | U151             | U151C       | 1280 x 1024 | 1/2" CMOS   | Global  | 200              |
|   | U180             | U180C       | 1624 x 1234 | 1/1.8" CCD  | Global  | 20               |
|   | U190             | U190C       | 2048 x 1088 | 2/3" CMOS   | Global  | 165              |
|   | U193             | U193 C      | 2048x1536   | 1/1.8" CMOS | Global  | 55               |
|   | U195             | U195C       | 2048 x 2048 | 1" CMOS     | Global  | 90               |
|   | U197             | U197C       | 2590 x 1942 | 1/2.5" CMOS | Rolling | 14               |
|   | U198             | U198C       | 2448 x 2048 | 2/3" CMOS   | Global  | 35               |

## M-SERIES LINE-SCAN GIG-E CAMERAS



| MODEL | RESOLUTION | MAX. LINE RATE | PIXEL SIZE | C-MOUNT | F-MOUNT | M42-MOUNT |
|-------|------------|----------------|------------|---------|---------|-----------|
| M565  | 2048       | 48 KHz         | 7x7 µm     | ▪       | ▪       |           |
| M570  | 4096       | 24 KHz         | 7x7 µm     |         | ▪       |           |
| M575  | 6144       | 17KHz          | 7x7 µm     |         | ▪       | ▪         |
| M580  | 8192       | 12KHz          | 3.5x3.5 µm |         | ▪       | ▪         |

## SPECIALTY CAMERAS

| SPECIALTY         | CONNECTIVITY | RESOLUTION  | IMAGER         | MONOCHROME/COLOR   | ACQUISITION RATE | LENS MOUNT |
|-------------------|--------------|-------------|----------------|--------------------|------------------|------------|
| <b>JAI</b>        |              |             |                |                    |                  |            |
| Remote Head       | GigE Vision  | 656 x 494   | 1/3" CCD       | Monochrome         | 120 fps          | C-Mount    |
| UV Sensitive      | GigE Vision  | 1380 x 1040 | 1/2" CCD       | Monochrome         | 16 fps           | C-Mount    |
| 20 MegaPixel      | USB3.0       | 5120 x 3840 | 41 mm CMOS     | Monochrome         | 16               | F-mount    |
| 3 CCD Color       | GigE Vision  | 1392 x 1040 | 1/2" CCD       | Color              | 20 fps           | C-Mount    |
| 3 CCD Color       | GigE Vision  | 1620 x 1236 | 1/1.8" CCD     | Color              | 15 fps           | C-Mount    |
| <b>BASLER</b>     |              |             |                |                    |                  |            |
| High speed        | GigE Vision  | 1K x 1K     | 1/2" CCD       | Monochrome - Color | 100 fps          | C-Mount    |
| High speed        | GigE Vision  | 1600 x 1200 | 2/3" CCD       | Monochrome - Color | 50 fps           | C-Mount    |
| High speed        | GigE Vision  | 1920 x 1080 | 2/3" CCD       | Monochrome - Color | 50 fps           | C-Mount    |
| High speed        | GigE Vision  | 2330 x 1750 | 1" CCD         | Monochrome - Color | 25 fps           | C-Mount    |
| High speed        | GigE Vision  | 3 x 2098    | Tri-linear CCD | Color Linescan     | 9.2 KHz          | F-Mount    |
| <b>SVS-VISTEK</b> |              |             |                |                    |                  |            |
| IP67              | GigE Vision  | 640 x 480   | 1/3" CCD       | Monochrome - Color | 124 fps          | C-Mount    |
| IP67              | GigE Vision  | 640 x 480   | 1/2" CCD       | Monochrome - Color | 125 fps          | C-Mount    |
| IP67              | GigE Vision  | 640 x 480   | 1/4" CCD       | Monochrome - Color | 150 fps          | C-Mount    |
| IP67              | GigE Vision  | 780 x 580   | 1/2" CCD       | Monochrome - Color | 86 fps           | C-Mount    |
| IP67              | GigE Vision  | 1024 x 768  | 1/3" CCD       | Monochrome - Color | 47 fps           | C-Mount    |
| IP67              | GigE Vision  | 1280 x 960  | 1/3" CCD       | Monochrome - Color | 30 fps           | C-Mount    |
| IP67              | GigE Vision  | 1360 x 1024 | 1/2" CCD       | Monochrome - Color | 25 fps           | C-Mount    |
| IP67              | GigE Vision  | 1360 x 1024 | 2/3" CCD       | Monochrome - Color | 34 fps           | C-Mount    |
| IP67              | GigE Vision  | 1600 x 1200 | 1/1.8" CCD     | Monochrome - Color | 26 fps           | C-Mount    |
| IP67              | GigE Vision  | 2448 x 2050 | 2/3" CCD       | Monochrome - Color | 10 fps           | C-Mount    |
| 9 MegaPixel       | GigE Vision  | 3360 x 2712 | 1" CCD         | Monochrome         | 7fps             | C-Mount    |
| 16 MegaPixel      | GigE Vision  | 4864 x 3232 | 43.2 mm CCD    | Monochrome         | 11               | M58x0.75   |

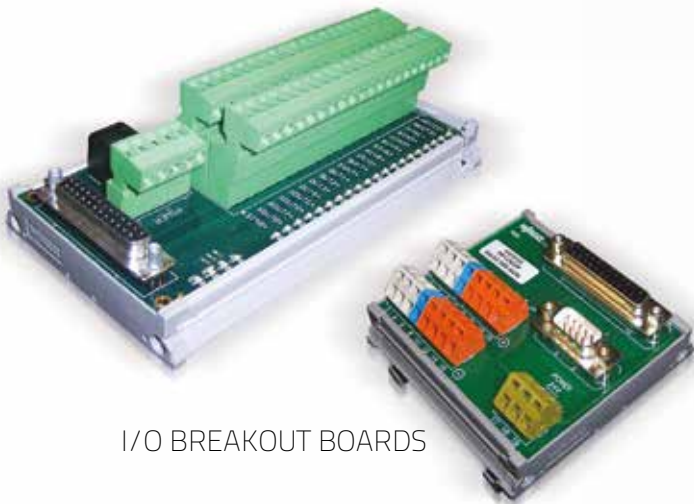
# ACCESSORIES



OPTICS AND FILTERS



ILLUMINATORS



I/O BREAKOUT BOARDS



OTHER ACCESSORIES

Datalogic is able to provide a broad and comprehensive range of accessories to allow customers and partners to fully leverage the power and capabilities of its vision systems. A wide and complete portfolio of lenses, filters, illuminators, enclosures, breakout boards, etc... either designed and manufactured internally or coming from selected leading vision systems suppliers.

## OPTICS AND FILTERS

- Standard, flat field and telecentric lenses available in C-Mount and F-Mount formats
- Lens filters

## ILLUMINATORS

- Different technologies such as LED, fluorescent, xenon, halogen, laser, etc...
- Different colors, formats and shapes
- Backlighting, bright-field and dark-field illuminators

## I/O BREAKOUT BOARDS

- Standard I/O boards
- Expansion I/O boards
- Connectivity to industrial fieldbus

## OTHER ACCESSORIES

- Camera enclosures
- Industrial monitors
- Cables
- Mounting hardware

[WWW.DATALOGIC.COM](http://WWW.DATALOGIC.COM)

- FREE full-feature trial software
- FREE download product literature, technical specifications and drawings
- FREE online training material to do at your own pace
- FREE IMPACT application videos and sample programs
- FREE Vision Systems initial application evaluation



## BASIC - 1.5 DAYS

- What is vision systems
- Vision products overview
- Application examples and proven solutions
- DataVS training
- I/O wiring of the hardware - basics
- VPM basic training

## INTERMEDIATE - 2 DAYS

- VPM intermediate training
- CPM basic training.
- Application Specific training – attendees are requested to bring their parts to work on them

## ON-SITE TRAINING

- Customized for Your Application, Location and Schedule
- Contact our Training Department for pricing

## SUPPORT

- Phone support Mon to Fri, 8 to 5
- Email support – contact Datalogic Application Engineering dept. at [mvsupport@datalogic.com](mailto:mvsupport@datalogic.com)
- Complete Turn-key solutions with:
  - a. In-depth application evaluations
  - b. VPM and CPM programming
  - c. On-site installations







[www.datalogic.com](http://www.datalogic.com)

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